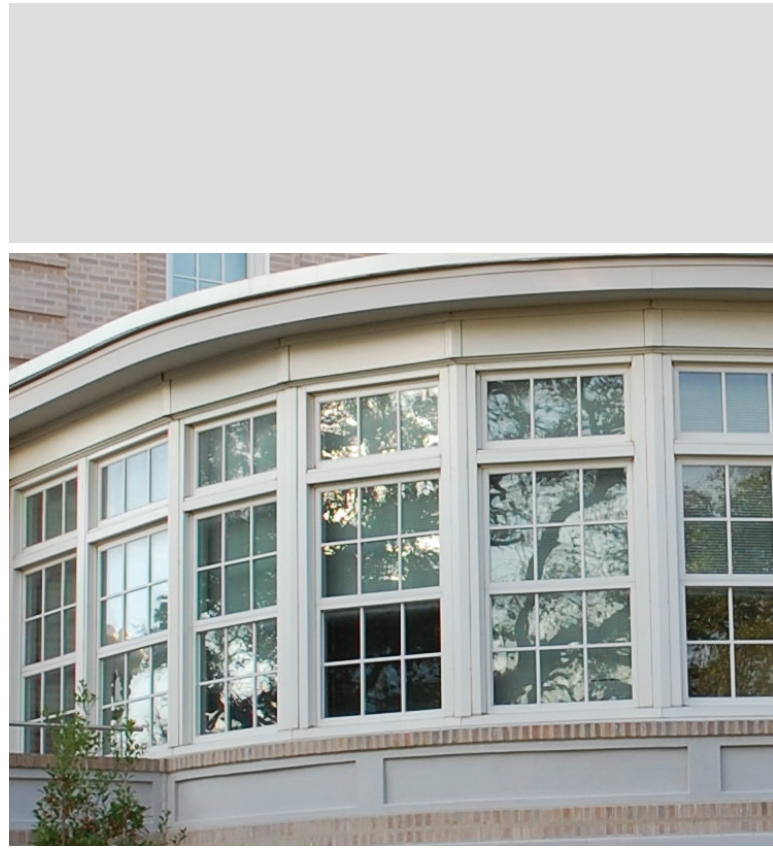


# All Seasons Powder Coatings Architectural Window Collection



**ALL SEASONS**  
ARCHITECTURAL WINDOWS

## All Seasons Architectural Colors

All Seasons Windows are coated in high quality powder coatings which not only look great, but are tough, durable and a sustainable coating choice. All of the colors in this card are available in AAMA 2603, 2604 and 2605 level powder coatings. Custom colors are also available, but please remember there are some limitations on what is achievable at the higher levels of exterior durability due to limitations with what the pigments can do. Talk to us about your project needs.

### Coating Selection Guide

Voluntary Specification		AAMA 2605	AAMA 2604	AAMA 2603
Warranty Period		15 Years	10 Years	5 Years
Specified Coating Grade		Fluoropolymer	Super Durable Polyester	Polyester
	Color Retention	Yes	Yes	No
	Chalk Resistance	Yes	Yes	No
	Gloss Retention	Yes	Yes	No
Film Thickness	Powder Specification	2 to 4 mils	2 to 4 mils	2 to 4 mils
Dry Film Hardness	Specification – F	2H – 4H	2H – 4H	2H – 4H
Film Adhesion	Dry Adhesion	Pass	Pass	Pass
	Wet Adhesion	Pass	Pass	Pass
	Boiling Water	Pass	Pass	N/A
Impact Resistance	Gardner Impact	Pass	Pass	Pass
Chemical Resistance				
	Muriatic Acid	Pass	Pass	Pass
	Mortar Resistance	Pass	Pass	Pass
	Nitric Acid	Pass	Pass	Pass
	Detergent Resistance	Pass	Pass	Pass
Corrosion Resistance				
	Humidity Resistance	4000 Hours	3000 Hours	1500 Hours
	Salt Spray Resistance	4000 Hours	3000 Hours	1500 Hours
South Florida Exposure		10 Years	5 Years	1 Year

## Care and Cleaning Requirements

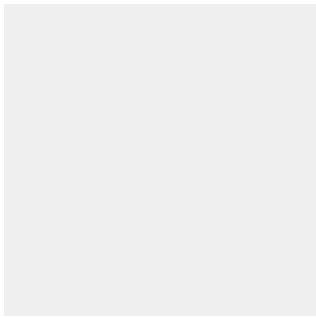
The proper care and maintenance of finished aluminum requires periodic cleaning. Refer to AAMA 609 & 610-09 Cleaning and Maintenance Guide for Architecturally Finished Aluminum for recommended cleaning methods, equipment and materials. Refer to the All Seasons Warranty Documents for frequency of cleaning and documentation requirements.



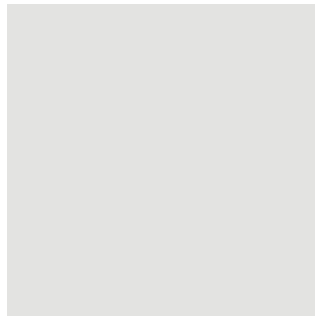
1293 N. Harvey Mitchell Parkway  
Bryan, TX 77803  
1-800-444-1444  
Fax 1-979-823-1005  
www.asawmfg.com



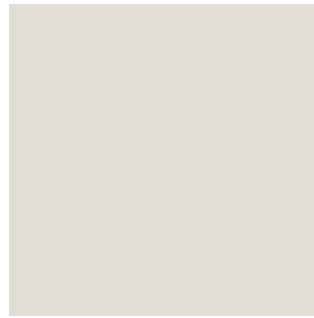
# ALL SEASONS ARCHITECTURAL SOLIDS



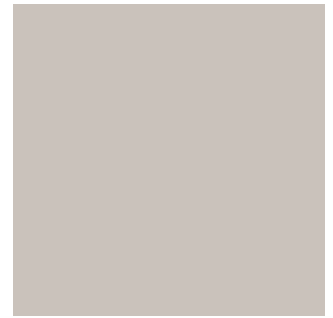
Apollo White  
SRSL 82519  
FRSL 82908



Bone White  
SRSL 82520  
FRSL 82909



Ivory  
SRSL 45891  
FRSL 46646



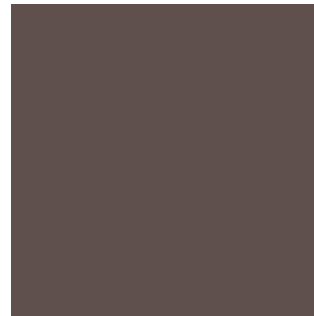
Sandstone  
SRSL 45892  
FRSL 46647



Seawolf  
SRSL 46636  
FRSL 46645



Fashion Gray  
SRSL 74008  
FRSL 74652



Colonial Gray  
SRSL 74009  
FRSL 74653



Military Light Blue  
SRSL 21708  
FRSL 21709



Burgundy  
SRSL 62487  
FRSL 62496



Antique Bronze  
SRSL 45893  
FRSL 46648



Black  
SRSL 11386  
FRSL 11390



Charcoal  
SRSL 74007  
FRSL 74654

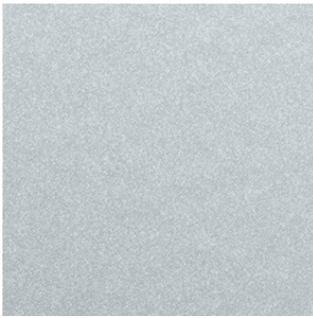
Super Durable codes  
start with "S."



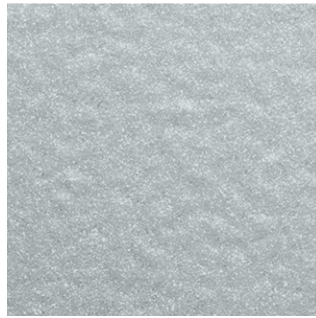
Hartford Green  
SRSL 32545  
FRSL 32872

Fluoropolymer codes  
start with "F."

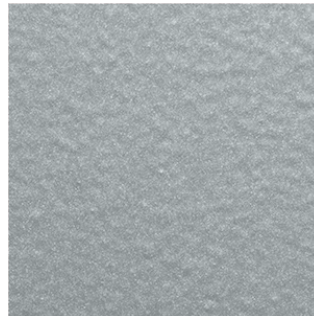
## ALL SEASONS ARCHITECTURAL ANODICS



Anodized Silver  
SRMS 95339  
FRSL 94542



Silver Sparkle  
SRSL 95572  
FRSL 93652



Matte Platinum  
SRSM 95573  
FRML 95458

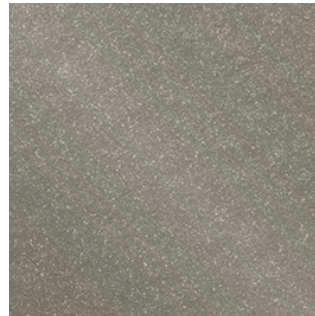


Steel Blue  
SRSL 95574  
FRSL 95577

Super Durable codes  
start with "S."



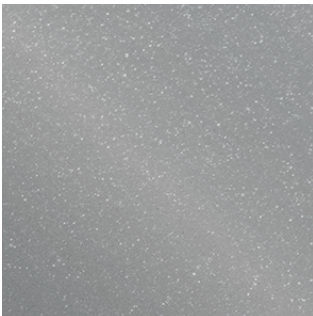
Dark Bronze  
SRSL 95575  
FRSL 95578



Medium Bronze  
SRSL 95576  
FRSL 95579

Fluoropolymer codes  
start with "F."

## ALL SEASONS ARCHITECTURAL METALLICS



Classic Platinum  
SRSS 95565  
FRSL 96595



Champagne  
SRSL 95566  
FRSL 96596



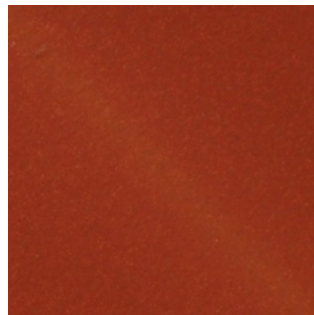
Pewter  
SRSL 95567  
FRSL 96597



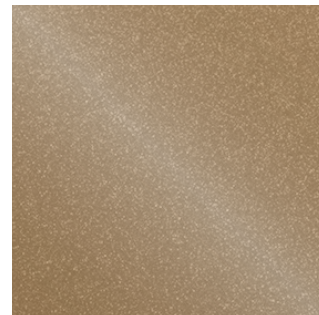
Cosmic Gray  
SRSL 95568  
FRSL 96598



Light Bronze  
SRSL 95569  
FRSL 96599



Copper  
SRSS 90408  
FRSL 96600



Gold Nugget  
SRSS 90464  
FRSL 95571