



# Product Evaluation

WIN2011 | 0715

Engineering Services Program

*The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).*

*This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.*

*This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.*

*For more information, contact TDI Engineering Services Program at (800) 248-6032.*

**Evaluation ID:** WIN-2011

**Effective Date:** July 1, 2015

**Re-evaluation Date:** November 2018

**Product Name:** Series E4000 FF Aluminum Fixed Windows, Individual, Replacement Construction, Non-Impact Resistant

**Manufacturer:** All Seasons Commercial Division, Inc.  
1293 N. Harvey Mitchell Parkway  
Bryan, TX 77803  
(800) 444-1444

### General Description:

| System | Description   | Label Rating          | Design Pressure Rating |
|--------|---|-----------------------|------------------------|
| 1      | Series E4000 FF Aluminum Fixed Windows, Individual, Replacement Construction, (O) | AW-PG100 60 X 99 - FW | +100 / -100 psf        |

### Product Dimensions:

| System | Overall Size | Fixed Glass Daylight Opening Size |
|--------|--------------|-----------------------------------|
| 1      | 60" x 99"    | 56-1/4" x 95"                     |

### Product Identification (Certification Label on Window):

| System |                                  |                                       |
|--------|----------------------------------|---------------------------------------|
| 1      | Certification Agency             | NAMI                                  |
|        | Manufacturer's Name or Code Name | All Seasons Commercial Division       |
|        | Product Name                     | Series E4000 FF Aluminum Fixed Window |
|        | Test Standards                   | AAMA/WDMA/CSA 101/I.S.2/A440-08       |

**Impact Resistance:**

| System | Impact Resistant | Requirement  |
|--------|------------------|--|
| 1      | No               | Provide an impact protective system when installing the product in areas that require windborne debris protection. |

**Installation:**

| System         |                           |   |
|----------------|---------------------------|---|
| 1<br>(FINLESS) | Type of Installation      | Replacement Construction – Wood Frame   |
|                | Wall Framing              | Spruce-Pine-Fir Dimension lumber  |
|                | Fasteners                 | Minimum No. 12 x 2-1/2" pan head screws   |
|                | Fastener Location/Spacing | Drive fasteners through the head, sill, and jambs at 8" from each corner centerline and evenly spaced at 8" on center (maximum) thereafter. |
|                | Fastener Penetration      | Minimum 1-1/2" into the wall framing  |

**Note:** Keep the manufacturer's installation instructions available on the job site during installation. Use corrosion resistant fasteners as specified in the IRC, the IBC, and the Texas Revisions.